

**Work Order ID 66409**

Monday, February 14, 2011 4:24:52 PM

Page 1

Item ID: D206-642-411BL

Accept

Revision ID:

Item Name: Skidtube LH, Blue

Start Date: 2/15/2011 Start Qty: 1.00

Required Date: 3/1/2011 Req'd Qty: 1.00

Reference:

Approvals:

Process Plan:

Date:

11-02-14

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-411 CHG006

8 u/03/21

\* for CL 11-3-7

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

11/3/17 (TD)

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

8 u/03/21

(TD)

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Monday, February 14, 2011 4:24:44 PM

Page 1

Work Order ID: 66409

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue



Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 1.00

Required Qty: 1.00

## Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3-41A



Bolt

Purchased

No

Each

404.0000



8  
11/3/11

### Location

### Loc Qty

### Loc Code

ST354

404

112431

1

114941

103

115936

100

116191

200

8

AN4-6A



Bolt

Purchased

No

Each

1,364.000



12  
11/3/11

### Location

### Loc Qty

### Loc Code

ST356

1364

112933

96

113149

17

115108

8

115457

343

115936

200

116191

300

116400

400

12

AN4C5A



BOLT

Purchased

No

Each

439.0000



1  
11/3/11

### Location

### Loc Qty

### Loc Code

ST346

439

110552

1

112243

438

1

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

**Part No:** \_\_\_\_\_ **PAR #:** \_\_\_\_\_ **Fault Category:** \_\_\_\_\_ **NCR: Yes No** **DQA:** \_\_\_\_\_ **Date:** \_\_\_\_\_  
**Resolution:** \_\_\_\_\_ **Disposition:** \_\_\_\_\_ **QA: N/C Closed:** \_\_\_\_\_ **Date:** \_\_\_\_\_

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Work Order ID: 66409

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 1.00

Required Qty: 1.00

AN960JD10 NAS1149D0363J Purchased No

Each 8.0000

8



Washer



M116583 11/3/11

Location

Loc Qty

Loc Code

ST

6

107715

6

ST335

2

105792

2

AN960JD416 NAS1149D0463J Purchased No

Each 30.0000

24



Washer



M117065 11/3/11

Location

Loc Qty

Loc Code

ST300

24

113288

24

ST356

6

115622

6

AN960JD516 NAS1149D0563J Purchased No

Each 34.0000

8



Washer



M116540 11/3/11

Location

Loc Qty

Loc Code

ST

34

103694

18

107534

12

109287

4

W/O:		WORK ORDER CHANGES					
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Monday, February 14, 2011 4:24:44 PM

Page 4

Work Order ID: 66409

Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 1.00

Required Qty: 1.00

D206-642-441

Manufactured No

Each

6.0000



Replacement Skidtube



1  
66411

Location

Loc Qty

Loc Code

FG080

6

24739

1

30265

1

30266

1

30940

1

31066

1

35469

1

D206-648-013

Aluser

Manufactured No

Each

2.0000



GHW Modification



1  
B66451 11/3/9

Location

Loc Qty

Loc Code

FG120

2

66042

2

ATT: BLUE LUG

D2652

Manufactured No

Each

260.0000



Bushing



16  
11/3/9

Location

Loc Qty

Loc Code

FG

44

31985

44

ST020

216

61645

1

64267

6

64770

103

65049

106

Monday, February 14, 2011 4:24:44 PM

Shop Packet Print

Page 4

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Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 1.00

Required Qty: 1.00

D2712

Manufactured No

Each

388.0000



Set Screw



10  
11/3/12

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST021	250	
65115	250	
ST022	88	
61331	88	

D2932-1

Manufactured No

Each

2.0000



Saddle LH Out, 206



10  
1  
66398 Co

Location

Loc Qty

Loc Code

ST428	1	
63584	1	
ST428A	1	
64464	1	

ATT: BLUE

D2933-1

Manufactured No

Each

3.0000



Saddle LH In, 206



1  
66400 R 11/3/12  
66398

Location

Loc Qty

Loc Code

ST428	3	
63583	2	
64465	1	

ATT: BLUE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 1.00

Required Qty: 1.00

D2934

Manufactured No

Each

36.0000

2



Saddle Spacer



11/3/11

Location

Loc Qty

Loc Code

FG

6

31929

6

ST028

30

66043

30

D2935

Manufactured No

Each

23.0000

2



Saddle Spacer



11/3/11

Location

Loc Qty

Loc Code

ST028

23

63558

23

D2938-1

Manufactured No

Each

0.0000

1



Saddle LH Out, 206

ATT: BLUE



B66399 1/3/11

D2939-1

Manufactured No

Each

3.0000

1



Saddle LH In, 206



66400 6/9/10

Location

Loc Qty

Loc Code

ST428A

3

63582

1

64181

2

ATT: BLUE

**Dart Aerospace Ltd**

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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Page 7

Monday, February 14, 2011 4:24:44 PM

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Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 1.00

Required Qty: 1.00

D3407-043

Manufactured No

Each

6.0000



Tow Ring



11/13/11

Location

Loc Qty

Loc Code

ST420

1

62627

1

ST464

5

50387

1

64071

4

ATT: BLUE

D3413-1

Manufactured No

Each

25.0000



Ring



11/13/11

Location

Loc Qty

Loc Code

ST420

9

62961

9

ST473

16

51586

1

53446

5

65294

10

ATT: BLUE

D3456-1

Manufactured No

Each

88.0000



Washer



11/13/11

Location

Loc Qty

Loc Code

ST058

88

63239

3

64282

85

Monday, February 14, 2011 4:24:44 PM

Shop Packet Print

Page 7

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Page 8

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Parent Item Name: Skidtube LH, Blue

Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 1.00

Required Qty: 1.00

D3457-1

Manufactured No

Each

45.0000



Washer



2  
11/3/7 SP

Location

Loc Qty

Loc Code

FG

10

32409

10

ST059

35

45913

1

66030

34

Each

2,758.000

MS21042L3

Purchased

No



Nut



8  
11/3/7 SP

Location

Loc Qty

Loc Code

ST300

2758

114784

9

115835

249

116391

900

116540

800

116549

800

Each

5,430.000

MS21042L4

Purchased

No



Nut



12  
11/3/7 SP

Location

Loc Qty

Loc Code

ST300

5430

1123143

2

115589

10

115621

20

116188

3398

116823

2000

12

W/O:		WORK ORDER CHANGES					
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Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Page 9

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Parent Item: D206-642-411BL

Parent Item Name: Skidtube LH, Blue

Start Date: 2/15/2011

Required Date: 3/1/2011

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Purchased

No

Each

1,022.000



Nut



1  
11/3/72

Location

Loc Qty

Loc Code

ST301

1022

114523

5

114784

2

115936

119

116188

596

116549

300

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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